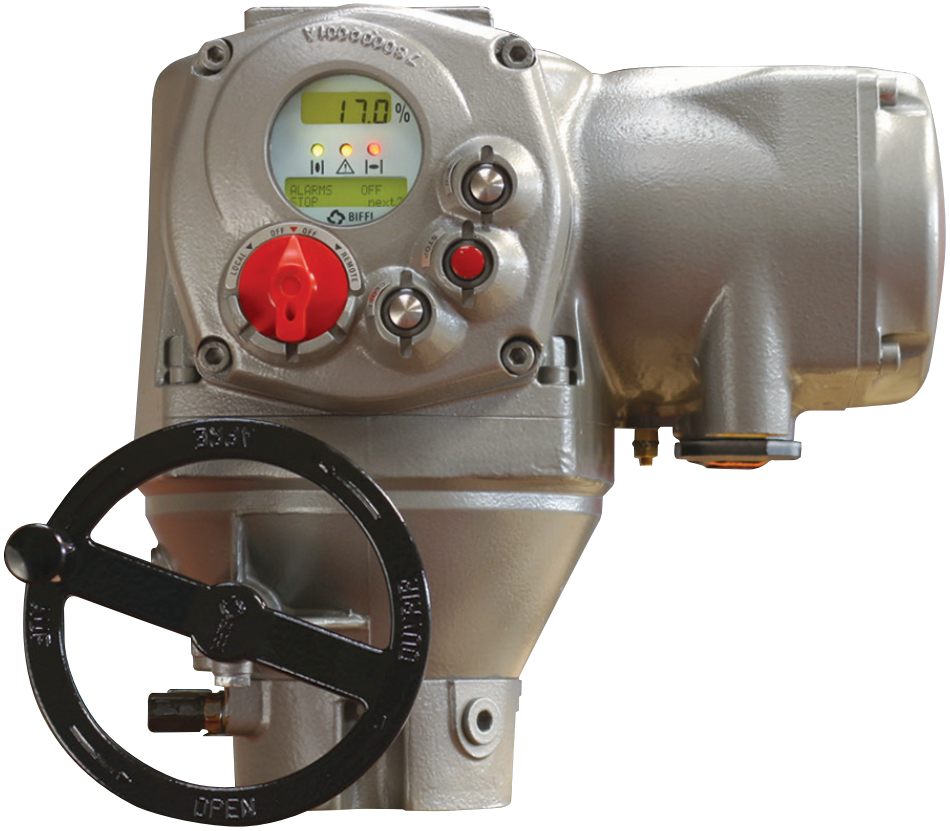
Product Data Sheet
VCTDS-01231-EN Rev. 0
January 2022

Biffi F01-2000

Electric Actuator

Light weight, compact, intelligent electric quarter-turn actuator with torques ranging from 150 to 600 Nm (110 to 442 lbf-ft) and speeds from 5 to 60 s.



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General Application

The F01 is ideal for smaller ball, plug, butterfly valves or dampers in heavy-duty applications in the oil and gas, petrochemical, power and water industries.

Technical Data

Voltages:	3 phase from 208 V to 690 V at 50/60 Hz 1 phase from 110 V to 240 V at 50/60 Hz DC (Direct current) from 24 V to 110 V
Torques:	Up to 600 Nm (442 lbf-ft) time/90°
Stroke:	from 5 up to 60 s
Temperature:	-20 °C to +85 °C (-4 °F to 185 °F) Extended temperature ranges available

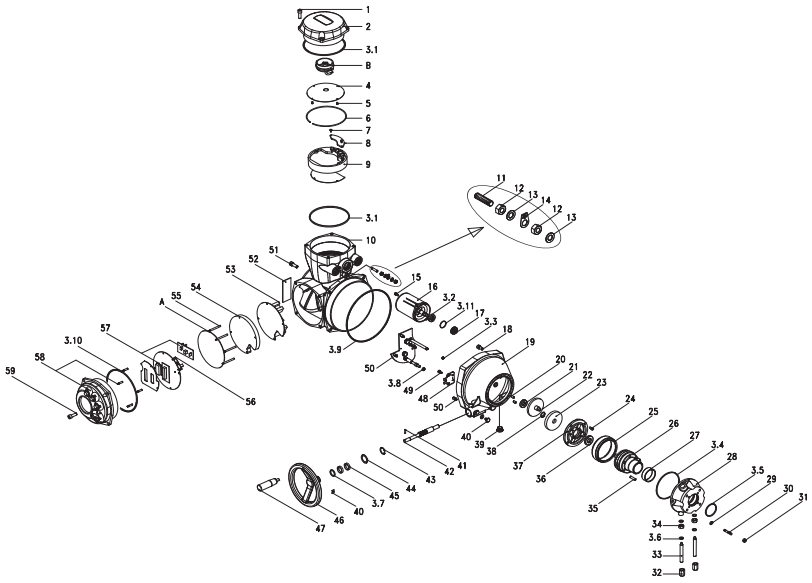
Environment Protection

Waterproof only:	IP66/68 (EN60529)
Standard explosionproof degree:	Ex d IIB T4 (Gas) Ex tD A21 T135 °C Db (Dust)

Features

- Constant torque controlled in both directions.
- Cut metal teeth gearing runs in oil for high efficiency and low power consumption.
- All rotating parts supported by roller bearings.
- Mechanical adjustment by stops connected directly to the actuator housing.
- Anodized aluminum enclosures with epoxypolyurethane coating.
- Easy set-up and commissioning.
- Position indication if power fails.
- Local push buttons for full actuator access.
- Password protection to avoid unauthorized access.
- Diagnostics displayed in a choice of languages.

Component Parts



F01 Component Parts

Item	Qty	Description	Material
1	4	Screw	Stainless steel
2	1	Terminal board cover	Aluminum
3	1	Seal kit	* -
3.1	2	O-ring	* NBR
3.2	1	Seal ring	* NBR
3.3	1	O-ring	* NBR
3.4	1	O-ring	* NBR
3.5	1	O-ring	* NBR
3.6	1	Seal washer	* NBR
3.7	1	O-ring	* NBR
3.8	1	O-ring	* NBR
3.9	1	O-ring	* NBR
3.10	1	O-ring	* NBR
4	1	Terminals label	Plastic
5	4	Screw	Stainless steel
6	1	Circlip	Stainless steel
7	2	Screw	Stainless steel
8	1	Power terminals cover	Nylon
9	1	Terminal board	-
10	1	Cover housing	Aluminum
11	1	Earth stud	Brass
12	2	Earth stud nut	Brass
13	2	Washer	Stainless steel
14	1	Earth stud indicator plate	Aluminum
15	2	Screw	Stainless steel
16*	1	Electric motor	-
17	1	Bearing	Carbon steel
18	1	Screw	Stainless steel
19	1	Housing	Aluminum
20	1	Pin	Carbon steel
21	1	Bearing	Carbon steel
22	1	Double wheel 1st stage	Carbon steel
23	1	Wheel 2nd stage	Carbon steel
24	3	Screw	Carbon steel
25	1	Worm wheel	Alloy steel
26	1	Planicentric assembly	-

Item	Qty	Description	Material
27	1	Guide bush	Bronze
28	1	Thrust block	Cast iron
29	4	Washer	Carbon steel
30	4	Stud bolt	Carbon steel
31	4	Nut	Carbon steel
32	2	Mechanical stop nuts	Carbon steel
33	2	Mechanical stops	Carbon steel
34	2	Nut	Carbon steel
35	2	Pin	Carbon steel
36	1	Bearing	Carbon steel
37	1	Support flange	Aluminum
38	1	Circlip	Carbon steel
39	2	Oil plug	-
40	1	Handwheel stop screw	Carbon steel
41	1	Pin	Carbon steel
42	1	Worm gear assembly	-
43	1	Circlip	Carbon steel
44	1	Handwheel ring	Nylon
45	2	Handwheel slide ring	Nylon
46	1	Handwheel	Aluminum
47	1	Hand grip	Plastic
48	1	Torque plate	Stainless steel
49	2	Screw	Stainless steel
50	1	Torque/position assembly	-
51	4	Screw	Stainless steel
52	1	Data plate	Stainless steel
53	1	Power card	* -
54	1	Power card cover	Nylon
55	4	Column	Stainless steel
56	1	Potentiometer card	-
57	1	Processor card	* -
58	1	Local interface assembly	* -
59	4	Screw	Stainless steel
A	1	Bus card	* -
B	1	Battery	-

NOTE:
* Recommended spare parts

Certification

Non-hazardous and Hazardous Area Certifications

Table 1. Non-hazardous / weatherproof areas

Standards	Enclosure marking	Version	Temperature range		
			3-PH		1-PH and DC
			Up to 60 St/hr	> 60 St/hr	
IEC EN 60529	IP66 / IP68	Standard temperature	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+65 °C (-4 °F to 149 °F)	-20 °C/+65 °C (-4 °F to 149 °F)
		Low temperature	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+65 °C (-40 °F to 149 °F)	-40 °C/+65 °C (-40 °F to 149 °F)
		Extra low temperature	-60 °C/+65 °C (-76 °F to 149 °F)	-60 °C/+65 °C (-76 °F to 149 °F)	-60 °C/+65 °C (-76 °F to 149 °F)

Table 2. European standards hazardous areas (ATEX)

Standards	Enclosure marking		Version	Temperature range		
				3-PH		1-PH and DC
	Gas	Dust		Up to 60 St/hr	> 60 St/hr	
ATEX (60079)§	c Ex d IIB T4 Gb*	c Ex d IIIC T135 °C Db	Standard temperature	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)
			Low temperature	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)
			Extra low temperature	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)
ATEX (60079)§	c Ex d e IIB T4*	Ex tD A21 T135 °C Db	Standard temperature	-20 °C/+60 °C (-4 °F to 140 °F)	-20 °C/+60 °C (-4 °F to 140 °F)	-20 °C/+60 °C (-4 °F to 140 °F)

Table 3. International standards hazardous areas (IECEx)

Standards	Enclosure marking		Version	Temperature range		
				3-PH		1-PH and DC
	Gas	Dust		Up to 60 St/hr	> 60 st/hr	
IECEx	Ex d IIB T4 Gb*	Ex d IIIC T135 °C Db	Standard temperature	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)
			Low temperature	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)
			Extra low temperature	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)

Table 4. Brazilian standards hazardous areas (INMETRO)

Standards	Enclosure marking		Version	Temperature range		
				3-PH		1-PH and DC
	Gas	Dust		Up to 60 St/hr	> 60 St/hr	
INMETRO§	c Ex d IIB T4 Gb*	c Ex d IIIC T135 °C Db	Standard temperature	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)
			Low temperature	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)
			Extra low temperature	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)

Table 5. Russian standards hazardous areas (EAC CoC)

Standards	Enclosure marking		Version	Temperature range		
				3-PH		1-PH and DC
	Gas	Dust		Up to 60 St/hr	> 60 St/hr	
EAC CoC§	c Ex d IIB T4 Gb*	c Ex d IIIC T135 °C Db	Standard temperature	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)	-20 °C/+85 °C (-4 °F to 185 °F)
			Low temperature	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)	-40 °C/+85 °C (-40 °F to 185 °F)
			Extra low temperature	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)	-50 °C/+85 °C (-58 °F to 185 °F)

NOTES:
* with battery: add ia
§ Certified also with the 5th cable entry (optional)

Control Package

Control Package Standard Features

- Torque/position end-of-travel limits
- Position display
- Three push buttons (open-stop-close)
- Two bi-colored LEDs (open/opening; close/closing)
- Selector switch (local-off-remote)
- Remote control via dry contacts
- Reversing contactor
- Control transformer (fused primary and secondary)
- Local selector switch status
- Auto-phase correction
- Single phase protection
- Monitor relay
- Speed control (timer)
- Remote control via 24 V thru 125 V AC or DC signal
- Motor running indication
- Alarm bi-colored LED
- Emergency shutdown (ESD)
- Non-intrusive torque and position limit settings
- Configuration parameters are set locally or remotely
- 3-1/2 digits LCD display for position
- 2 x 16-character lines alphanumeric display for configuration, diagnostics and visualization
- Jammed valve protection
- Instantaneous reversal protection
- Programmable torque/position end of travel
- Maximum torque alarm
- Electronic temperature alarm
- Programmable clockwise or counterclockwise valve rotation
- Electronic nameplate
- Data log (storage of main events)
- Alarm diagnostics
- Programmable in five languages

Optional Modules

- 4 - 20 mA input and output
- 4 - 20 mA output (selectable position or torque)
- Network options:
  - ProfiBus DP
  - FieldBus foundation
  - LonWorks
  - ModBus
  - DeviceNet
- High/low internal temperature alarm
- Auxiliary battery (remote position transmission)
- Auxiliary heater

Performance - Nominal Torque

Definitions

- Actuator duty according to IEC 60034-1: On-Off: S2-30 minutes; Inching: S4-25%, max 200 starts/hour; Modulating S4-50% 1200 starts/ hour
- Nominal torque = the output torque given by the actuator when the torque device is set and trips at max settable value of its scale
- Stall torque = from 1.4 to 2 times the nominal torque
- Time for 90° rotation = the actuator nominal operating time when the running torque is yielded
- Running torque = 0.4 times the nominal torque
- Handwheel torque factor = multiply the required output torque by this factor to obtain the handwheel torque
- Bold-faced values represent the performances of standard models with 3-ph motors
- Identification code: Model/Nominal torque-time at 50 or 60 Hz e.g.: F01.150-052/150-12

Performances

Model	Nominal torque Nm (lb-ft) and time (s) for 90° of rotation at 50 Hz/60 Hz						Handwheel	
	6/5	12/10	15/12	30/25	45/37	60/50	Torque factor	Turns/90°
F01.150-052	-	-	150 (110)	-	-	-	$48x10^{-3}$	21
F01.150-054	-	-	-	150 (110)	-	-	$48x10^{-3}$	21
F01.150-056	-	-	-	-	150 (110)	-	$48x10^{-3}$	21
F01.150-058	-	-	-	-	-	150 (110)	$48x10^{-3}$	21
F01.150-052	150 (110)	-	-	-	-	-	$48x10^{-3}$	21
F01.150-054	-	150 (110)	-	-	-	-	$48x10^{-3}$	21
F01.300-052	-	-	300 (221)	-	-	-	$48x10^{-3}$	21
F01.300-054	-	-	-	300 (221)	-	-	$48x10^{-3}$	21
F01.300-056	-	-	-	-	300 (221)	-	$48x10^{-3}$	21
F01.300-058	-	-	-	-	-	300 (221)	$48x10^{-3}$	21
F01.300-102	300 (221)	-	-	-	-	-	$48x10^{-3}$	21
F01.300-104	-	300 (221)	-	-	-	-	$48x10^{-3}$	21
F01.600-102	-	-	600 (442)	-	-	-	$48x10^{-3}$	21
F01.600-104	-	-	-	600 (442)	-	-	$48x10^{-3}$	21
F01.600-106	-	-	-	-	600 (442)	-	$48x10^{-3}$	21
F01.600-108	-	-	-	-	-	600 (442)	$48x10^{-3}$	21
Ratio	1036:1	1036:1	2759:1	2759:1	2759:1	2759:1	$48x10^{-3}$	21

NOTE:
The above characteristics are referred to the actuators with 3-phase or 1-phase asynchronous motors.

Performance Three Phase Supply 380 V / 50 Hz; 415 V / 50 Hz; 480 V / 60 Hz

Definitions

- **kW** = motor nominal power
- **RPM** = motor nominal speed in round per minute
- **In** = nominal current of the motor, according to IEC 60034-1, which approximately corresponds to 40% of the actuator nominal torque
- **Is** = current which approximately corresponds to the actuator nominal torque (torque set 100%); we recommend the selection of cables and protections based on the above values
- **Icc** = locked rotor current
- **PF** = power factor
- **EFF** = motor

Motor insulation class H

Motors duty according to IEC 60034-1

Tolerances

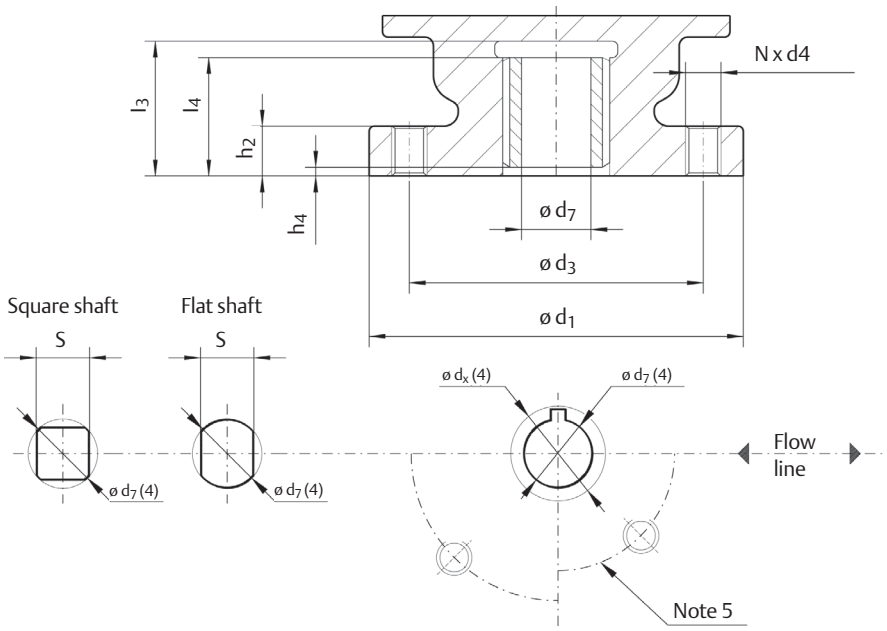
Nominal Voltage Tolerance:	±10% continuous +10%; -15% intermittent
Nominal Frequency Tolerance:	±2% Other tolerances according to IEC 60034-1

Electrical Details 3-PH Supply

	380 V - 50 Hz - 3-PH							415 V - 50 Hz - 3-PH							480 V - 60 Hz - 3-PH						
Model	**kW**	**RPM**	**In (A)**	**Is (A)**	**Icc (A)**	**PF**	**EFF**	**kW**	**RPM**	**In (A)**	**Is (A)**	**Icc (A)**	**PF**	**EFF**	**kW**	**RPM**	**In(A)**	**Is (A)**	**Icc (A)**	**PF**	**EFF**
F01.150-052	0.040	2820	0.25	0.40	1.00	0.47	0.52	0.040	2820	0.22	0.40	1.00	0.47	0.54	0.048	3380	0.25	0.40	1.00	0.47	0.49
F01.150-054	0.020	1400	0.16	0.20	0.40	0.42	0.46	0.020	1400	0.15	0.20	0.40	0.42	0.44	0.024	1680	0.16	0.20	0.40	0.42	0.43
F01.150-056	0.014	930	0.14	0.20	0.40	0.38	0.40	0.014	930	0.12	0.20	0.40	0.38	0.43	0.017	1120	0.14	0.20	0.40	0.38	0.38
F01.150-058	0.010	700	0.12	0.20	0.50	0.36	0.35	0.010	700	0.10	0.20	0.50	0.36	0.39	0.012	840	0.12	0.20	0.50	0.36	0.34
F01.300-052	0.040	2820	0.25	0.40	1.00	0.47	0.52	0.040	2820	0.22	0.40	1.00	0.47	0.54	0.048	3380	0.25	0.40	1.00	0.47	0.49
F01.300-054	0.020	1400	0.16	0.20	0.40	0.42	0.46	0.020	1400	0.15	0.20	0.40	0.42	0.44	0.024	1680	0.16	0.20	0.40	0.42	0.43
F01.300-056	0.014	930	0.14	0.20	0.40	0.38	0.40	0.014	930	0.12	0.20	0.40	0.38	0.43	0.017	1120	0.14	0.20	0.40	0.38	0.38
F01.300-058	0.010	700	0.12	0.20	0.50	0.36	0.35	0.010	700	0.10	0.20	0.50	0.36	0.39	0.012	840	0.12	0.20	0.50	0.36	0.34
F01.300-102	0.080	2850	0.40	0.50	1.50	0.56	0.54	0.080	2850	0.35	0.50	1.50	0.56	0.57	0.096	3420	0.40	0.50	1.50	0.56	0.52
F01.300-104	0.040	1420	0.30	0.40	1.00	0.42	0.48	0.040	1420	0.30	0.40	1.00	0.42	0.44	0.048	1700	0.30	0.40	1.00	0.42	0.46
F01.600-102	0.080	2850	0.40	0.50	1.50	0.56	0.54	0.080	2850	0.35	0.50	1.50	0.56	0.57	0.096	3420	0.40	0.50	1.50	0.56	0.52
F01.600-104	0.040	1420	0.30	0.40	1.00	0.42	0.48	0.040	1420	0.30	0.40	1.00	0.42	0.44	0.048	1700	0.30	0.40	1.00	0.42	0.46
F01.600-106	0.030	940	0.25	0.40	0.80	0.40	0.46	0.030	940	0.22	0.40	0.80	0.40	0.47	0.036	1130	0.25	0.40	0.80	0.40	0.44
F01.600-108	0.020	720	0.20	0.30	0.60	0.38	0.40	0.020	720	0.20	0.30	0.60	0.38	0.37	0.024	860	0.20	0.30	0.60	0.38	0.38

NOTE:
The current values shown on the table are referred to motors with Star connection; when the phases are Delta-connected multiply the current figures by factor 1.73.

Output Drive Dimensions



Coupling Dimensions

Actuator size	ISO 5211	Ø d_1	Ø d_3	Ø d_4	N	l_3	l_4	h_2	h_4	Max stem acceptance Ø d_7	Max stem acceptance S	Max stem acceptance Ø d_x	Max stem acceptance FL	Mass Kg (lb)
F01-150	F10	125 (4.92)	102	M10	4	50	48	16	1	28	22	36	F07	32 (70.5)
F01-300	F10	150 (5.91)	102	M10	4	50	48	16	1	28	22	36	F07	32 (70.5)
F01-600	F12	102 (4.02)	125	M12	4	60	58	18	1	36	30	45	F10	34 (75)

NOTES:

1. Insert bush supplied by Biffi with unmachined bore; larger bores can be supplied with solid piece bush
2. Fixing bolts or rods supplied by Biffi only on request, minimum material required ISO class 8.8
3. d_x = the maximum accepted diameter described by the key
4. Position of the shaft with closed valve
5. Additional ISO PCD is provided as shown in column FL

Performance Single Phase Supply 50 Hz / 60 Hz

1-PH Supply at 50 Hz

	110 V - 50 Hz - 1-PH								230 V - 50 Hz - 1-PH							
Model	**kW**	**RPM**	**In (A)**	**Is (A)**	**Icc (A)**	**PF**	**EFF**	**Cap**	**kW**	**RPM**	**In (A)**	**Is (A)**	**Icc (A)**	**PF**	**EFF**	**Cap**
F01.150-052	0.040	2820	1.40	2.50	4.50	0.92	0.28	25.0	0.040	2820	0.70	1.25	2.30	0.92	0.28	6.3
F01.150-054	0.020	1400	0.80	1.50	2.50	0.94	0.24	16.0	0.020	1400	0.40	0.80	1.30	0.94	0.24	4.0
F01.150-056	0.014	930	0.60	1.20	2.00	0.97	0.22	12.5	0.014	930	0.30	0.60	1.00	0.97	0.22	3.5
F01.150-058	0.010	700	0.50	0.80	1.50	0.96	0.19	8.0	0.010	700	0.25	0.40	0.80	0.96	0.19	2.0
F01.300-052	0.040	2820	1.40	2.50	4.50	0.92	0.28	25.0	0.040	2820	0.70	1.25	2.30	0.92	0.28	6.3
F01.300-054	0.020	1400	0.80	1.50	2.50	0.94	0.24	16.0	0.020	1400	0.40	0.80	1.30	0.94	0.24	4.0
F01.300-056	0.014	930	0.60	1.20	2.00	0.97	0.22	12.5	0.014	930	0.30	0.60	1.00	0.97	0.22	3.5
F01.300-058	0.010	700	0.50	0.80	1.50	0.96	0.19	8.0	0.010	700	0.25	0.40	0.80	0.96	0.19	2.0
F01.300-102	0.080	2850	2.10	3.00	5.50	0.90	0.38	50.0	0.080	2850	1.00	1.50	3.00	0.90	0.40	12.5
F01.300-104	0.040	1420	1.40	2.50	4.50	0.92	0.28	25.0	0.040	1420	0.70	1.30	2.30	0.92	0.28	6.3
F01.600-102	0.080	2850	2.10	3.00	5.50	0.90	0.38	50.0	0.080	2850	1.00	1.50	3.00	0.90	0.40	12.5
F01.600-104	0.040	1420	1.40	2.50	4.50	0.92	0.28	25.0	0.040	1420	0.70	1.30	2.30	0.92	0.28	6.3
F01.600-106	0.030	940	1.20	2.00	3.50	0.94	0.24	20.0	0.030	940	0.60	1.00	1.80	0.94	0.24	5.0
F01.600-108	0.020	720	0.80	1.50	2.50	0.94	0.24	16.0	0.020	720	0.40	0.80	1.30	0.94	0.24	4.0

1-PH Supply at 60 Hz

	115 V - 60 Hz - 1-PH								240 V - 60 Hz - 1-PH							
Model	**kW**	**RPM**	**In (A)**	**Is (A)**	**Icc (A)**	**PF**	**EFF**	**Cap**	**kW**	**RPM**	**In (A)**	**Is (A)**	**Icc (A)**	**PF**	**EFF**	**Cap**
F01.150-052	0.048	3380	1.40	2.50	4.50	0.92	0.32	20.0	0.048	3380	0.70	1.25	2.30	0.92	0.31	6.3
F01.150-054	0.024	1680	0.80	1.50	2.50	0.94	0.28	12.5	0.024	1680	0.40	0.80	1.30	0.94	0.27	4.0
F01.150-056	0.017	1120	0.60	1.20	2.00	0.97	0.25	10.0	0.017	1120	0.30	0.60	1.00	0.97	0.24	3.5
F01.150-058	0.012	840	0.50	0.80	1.50	0.96	0.22	6.3	0.012	840	0.25	0.40	0.80	0.96	0.20	2.0
F01.300-052	0.048	3380	1.40	2.50	4.50	0.92	0.32	20.0	0.048	3380	0.70	1.25	2.30	0.92	0.31	6.3
F01.300-054	0.024	1680	0.80	1.50	2.50	0.94	0.28	12.5	0.024	1680	0.40	0.80	1.30	0.94	0.27	4.0
F01.300-056	0.017	1120	0.60	1.20	2.00	0.97	0.25	10.0	0.017	1120	0.30	0.60	1.00	0.97	0.24	3.5
F01.300-058	0.012	840	0.50	0.80	1.50	0.96	0.22	6.3	0.012	840	0.25	0.40	0.80	0.96	0.20	2.0
F01.300-102	0.096	3420	2.10	3.00	5.50	0.90	0.44	40.0	0.096	3420	1.00	1.50	3.00	0.90	0.44	12.5
F01.300-104	0.048	1700	1.40	2.50	4.50	0.92	0.32	20.0	0.048	1700	0.70	1.30	2.30	0.92	0.31	6.3
F01.600-102	0.096	3420	2.10	3.00	5.50	0.90	0.44	40.0	0.096	3420	1.00	1.50	3.00	0.90	0.44	12.5
F01.600-104	0.048	1700	1.40	2.50	4.50	0.92	0.32	20.0	0.048	1700	0.70	1.30	2.30	0.92	0.31	6.3
F01.600-106	0.036	1130	1.20	2.00	3.50	0.94	0.28	16.0	0.036	1130	0.60	1.00	1.80	0.94	0.27	5.0
F01.600-108	0.024	860	0.80	1.50	2.50	0.94	0.28	12.5	0.024	860	0.40	0.80	1.30	0.94	0.27	4.0

Definitions

- **kW** = motor nominal power
- **RPM** = motor nominal speed in round per minute
- **In** = nominal current of the motor, according to IEC 60034-1, which approximately corresponds to 40% of the actuator nominal torque
- **Is** = current which approximately corresponds to the actuator nominal torque (torque set 100%); we recommend the selection of cables and protections based on the above values
- **Icc** = locked rotor current
- **PF** = power factor
- **EFF** = motor
- **Cap** = capacitors value measured in microFarad

Motor insulation class H

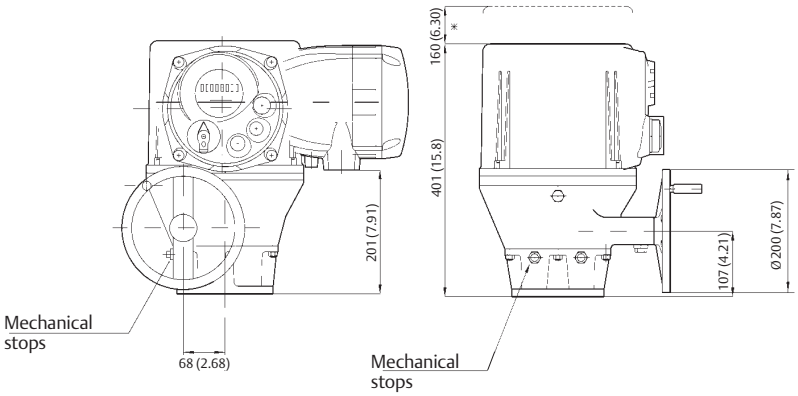
Motors duty according to IEC 60034-1

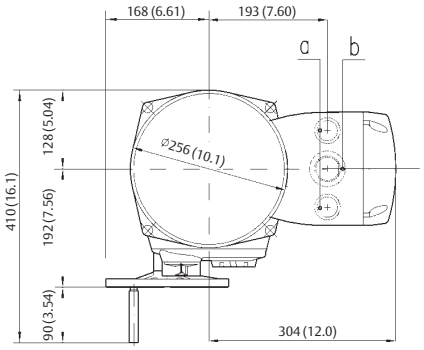
Tolerances

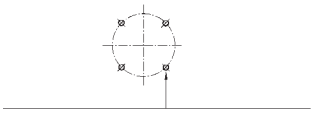
Nominal Voltage Tolerance:	±10% continuous
	+10%; -15% intermittent
Nominal Frequency Tolerance:	±2%
	Other tolerances according to IEC 60034-1

Overall Dimensions

Model F01-600







Coupling flange according to ISO 5211 ISOF10/ISOF12

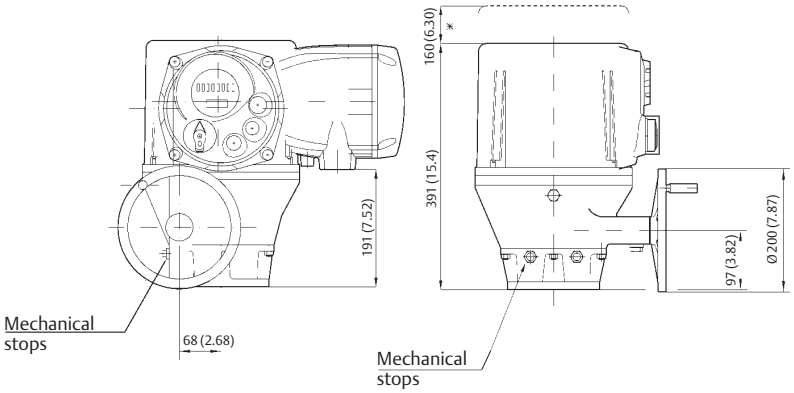
Mass 32 kg (71 lb)

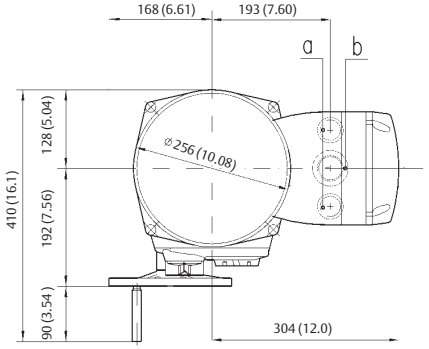
*Space for cover removal

Overall Dimensions mm (in.)

Cables entries	a	b	c
DN (NPT)	25 (1")	40 (1-1/2")	25 (1")

Models F01-150 and 300





Coupling flange according to ISO 5211 ISOF07/ISOF10

Mass 31 kg (68 lb)

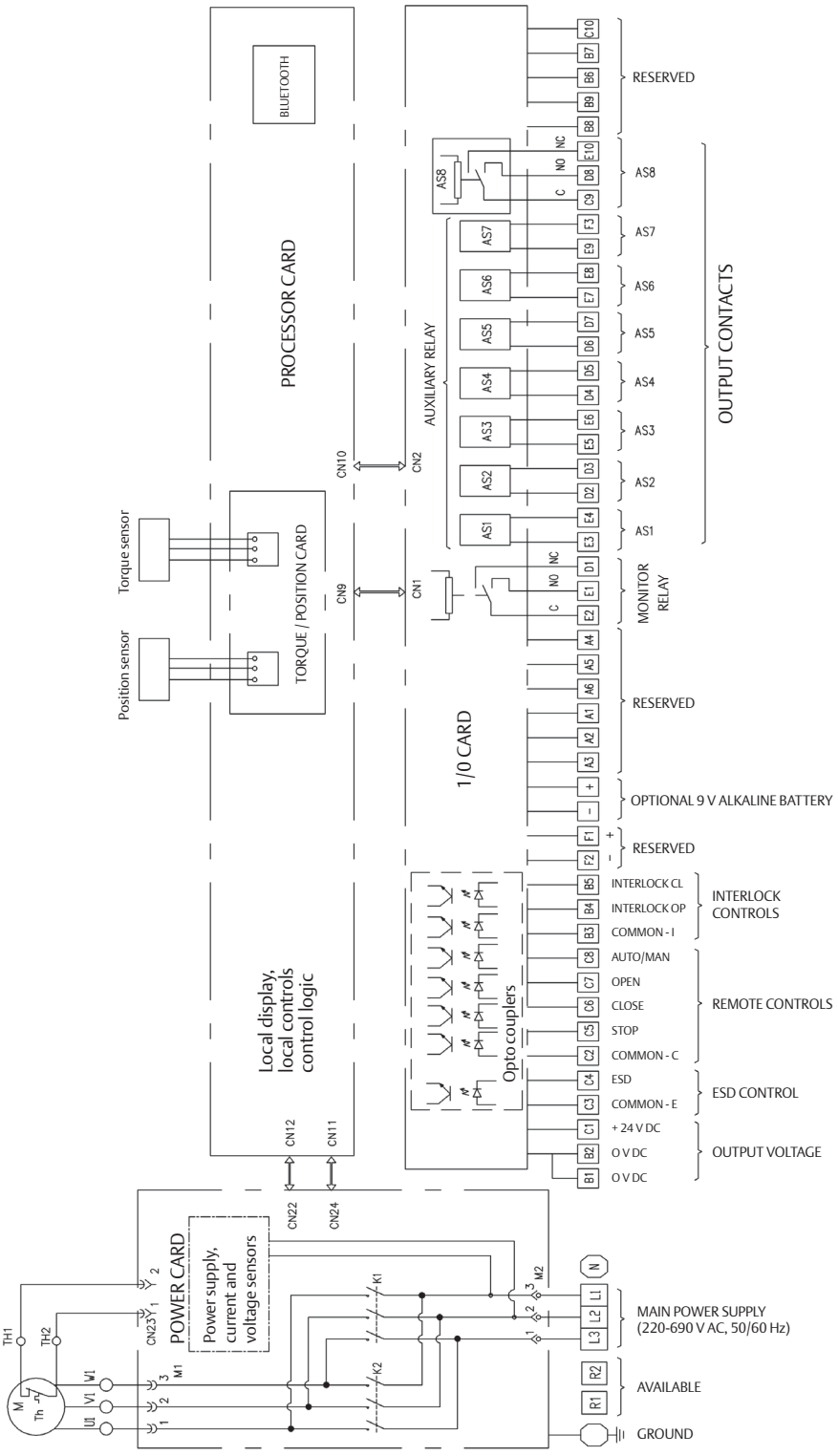
*Space for cover removal

Overall Dimensions mm (in.)

Cables entries	a	b	c
DN (NPT)	25 (1")	40 (1-1/2")	25 (1")

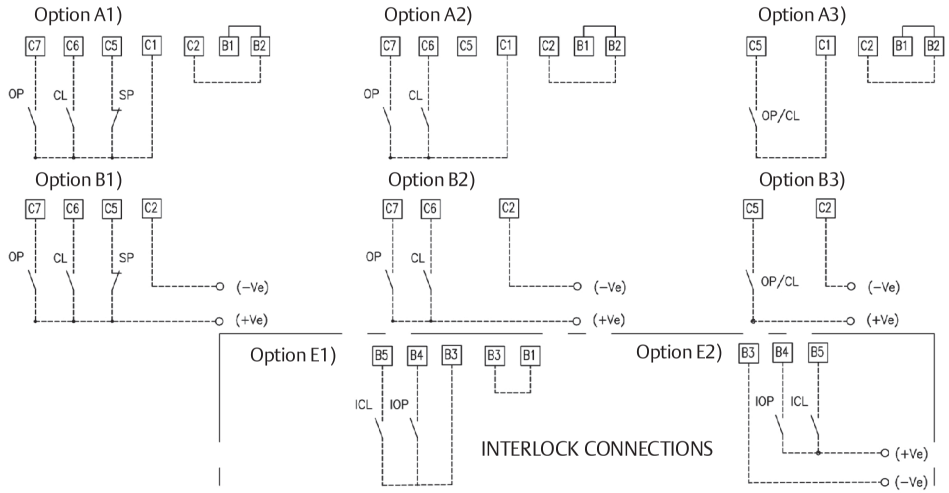
Block and Terminals Diagram

General Configuration



Standard configuration of relays

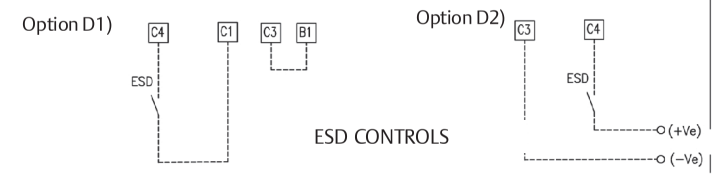
AS1 = Open limit/make
AS2 = Close limit/make
AS3 = Selec.REMOTE pos. make
AS4 = Overtorque/break
AS5 = Motor running/make
AS6 = Position <10%/ make
AS7 = ESD / make
AS8 = Motor over temperature



See instruction handbook to configure options A1, A2, A3, B1, B2, B3.
For 4-20 mA connections see MAN 618/5, optional modules PSM1 and APTM1.

Remote STOP control SP can be configured to perform the STOP action when the contact is open (break) or closed (make).

Option E1: Internal supply 24 V DC INTERLOCK active with closed or open contact (to be configured)
Option E2: External supply 20-125 V DC or 20-120 V AC (50/60 Hz) INTERLOCK active with closed or open contact (to be configured)
See Instruction handbook to configure INTERLOCK signal type



Option D1: Internal supply 24 V DC ESD active with closed or open contact (to be configured)
Option E1: External supply 20-125 V DC or 20-120 V AC (50/60 Hz) ESD active with closed or open contact (to be configured)
See instruction manual to configure ESD signal type, ESD action and priority.
If customers wish to have the thermostat by-passed during ESD operation, it should be noted that any certification for actuator enclosure in hazardous area will be invalidated.

NOTES

1) B1-B2: Internally linked
2) C1: +24 V DC not regulated, max. 4 W
3) Control signal levels:
   - Minimum "ON" >20 V DC or 20 V AC (50/60 Hz)
   - Maximum "ON" <125 V DC or 120 V AC (50/60 Hz)
   - Maximum "OFF" <3 V DC or AC
   - Mimimum signal duration > 300 ms
   - Total current drawn for remote controls <25 mA
   - Total current drawn for ESD controls <15 mA
4) Monitor relay: Voltage-free, change-over contact
   Max. voltage 250 V AC or 30 V DC - max. current 5 A/min. voltage 5 V DC - min. current 10 mA
   See instruction manual to view or configure the switching conditions of relay
   - E2/D1 contact is closed when the configured condition occurs
5) AS1, AS2, AS3, AS4, AS5, AS6, AS7: Voltage-free contact
   Max. voltage 250 V AC or 30 V DC - max. current 5 A / min. voltage 5 V DC - min. current 10 mA
   Contact can be configured to make or break on condition
   See Instruction manual to view or configure switching conditions of relays
6) AS8 : Voltage-free, change-over contact
   Max. voltage 250 V AC or 30 V DC - max. current 5 A / min. voltage 5 V DC - min. current 10 mA
   See instruction manual to view or configure the switching conditions of relay
   - C9/D8 contact is closed when the configured condition occurs
7) A1, A2, A3: Internal supply 24 V DC
8) B1, B2, B3: External supply 20-125 V DC or 20-120 V AC (50/60 Hz)
9) Controls mode:
   Option A1/B1 : 4 wires latched (SP configuration = BREAK)
   Option A2/B2 : 3 wires push to run
   : 3 wires latched with instant reserve
   Option A3/B3 : 2 wires open contact opens
   : 2 wires open contact closes

LEGENDS
M = Three-phase motor
Th = Motor thermostat
OP = OPEN control
CL = CLOSE control
SP = STOP control
K1 = Opening/Closing contactor
K2 = Opening/Closing contactor

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